

BLUSKY™ FLEXY PRIMER

Water Based Penetrating Primer

Description

BLUSKY™ FLEXY PRIMER is a general purpose single component primer for elastomeric membrane forming material. It is carefully formulated using some selective polymers to give a continuous base-coating for products like **BLUSKY™ FLEXYCOAT AC / BLUSKY™ FLOWSHIELD** membrane system. Its main function is to enhance the bonding between the substrate to the membrane, as well as it acts as a general protective coating that protects concrete masonry & metal structures from corrosive soil salts and ingress of subsurface water. It form a seamless protective and waterproof membrane after drying

Indicative Characteristics

Form	Low viscous liquid
Appearance of dry film	Translucent
Specific Gravity	1.03±0.02
Drying time at 30°C, RH 65%	4 hours
Pull off Adhesion at 14 days, ASTM D 541, MPa	>1.5 (concrete failure)
Coverage (Theoretical)	4-6 m ² /kg/coat (depending on surface finish)
Full Cure, at 30°C, 60% RH	5 days
Fungi Resistance, ASTM G21	Passes test

Domains of Application

Used as an high performance primer for water based anti-carbonation and waterproof polymer coating for bridge deck, under pass, building walls, roofs, etc. Can be used as sealer coat for industrial floors, interior/exterior walls. When used as primer it enhances performance of **high end interior/exterior decorative/protective coating.**

Method of Application

Surface Preparation

Prior to application of **BLUSKY™ FLEXY PRIMER**, all surfaces must be prepared properly to avoid failure. The surface shall be cleaned to remove all dust, foreign materials/loose particles or any deposits of contaminants, which could affect the bond between the original substrate and the **PRIMER**

system. This can be done by scarifying, grinding, water blasting, sand blasting, acid washing or any other approved method. Rectify depression / honey-comb (if any) in the surface, use **BLUSKY™ FLOWCRETE** mortar (1part **BLUSKY™ FLOWCRETE**, 2part cement, 4 part medium washed sand) and leave it for at least 24 hours before application of **PRIMER**

Treatment of Cracks

If there is any crack up to 2 mm, clean those cracks with vacuum cleaner to open cracks, and fill the opened groove with polymer mortar.

Method of Application

Though **BLUSKY™ FLEXYCOAT AC / BLUSKY™ FLOWSHIELD** adheres strongly with most of building materials like cement concrete, mortar, bricks, woods etc, use of **BLUSKY™ FLEXY PRIMER** provide better performance of final coating system. Stir well the Primer and apply it with soft nylon brush or roller over the dry surface. Generally, one coat is sufficient. If the surface is too porous apply two coats of primer. Time gap between two coats should be 2-4 hours. Being a water based product, it can be applied on slightly damp surface but for optimum performance apply primer on dry surface liberally.

Application of Top Coat

After the application primer coat allow it to reach touch dry for 2-4 hours before application of top coat. For more and appropriate application always refer individual Technical Data Sheet of product and or **BLUSKY™** Technical team.

The information contained in this technical data sheet is given to the best of our knowledge and the results from extensive testing in order to remain as objective as possible. However, it cannot, in any case be considered as a warranty involving our liability in case of misuse or any different use of our products from the "Application" paragraph of this technical data sheet. Some application tests should be carried out before using the product to ensure that the methods of use and conditions of application of the product are satisfactory. Our technical assistance is at the disposal of the users Consult the latest update of the technical data sheet on our website www.bluskyscpl.com

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Application of PROOF ACRYLIC

After the application primer coat allow it to reach touch dry for 2-4 hours. Stir **BLUSKY™ FLEXY PRIMER** to a homogeneous smooth consistency and apply it horizontally with soft nylon brush, roller or squeegee to a thickness of 300-500 microns (WFT) in single coat. Allow it to dry for approx. 2-4 hours. When the applied coat becomes sufficiently dry apply second coat vertically. Minimum Two coats are sufficient for general waterproofing but for severe conditions, three or more coats are required to achieve desired results.

Advantages

- Easy application; can be applied by brush or roller at site.
- Excellent resistance to carbon dioxide, acid rain, and alkali solution.
- Excellent resistance to water
- Green product -No VOC (Volatile Organic Compound).
- Very good adhesion with concrete and masonry.

Shelf Life & Storage

12 months from the date of manufacturing when stored in unopened, original sealed and dry condition at a temperature range from +5°C to 40°C

Packing

20 kg Plastic Bucket

Precautions

- Reinforcement rods and other sharp materials should not be dragged over the **primed surface**, as this can puncture the same. **BLUSKY™ FLEXY PRIMER** shall always be used WITHOUT dilution.
- There should not be any rain during and after application of final coating for at least 6-8 hours
- Not suitable for continuous immersion like basements, water tanks/reservoirs and any other liquid storage tanks

Safety

- Wear hand gloves, safety shoes and safety goggles while using and handling the product.
- In case eyes or mouth are affected wash with plenty of clean water and seek medical treatment immediately.

Before use, refer to the Material Safety Data Sheet. The MSDS is available on www.bluskyscpl.com

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