

BLUSKY™ FLEXYCOAT AC

Acrylic Polymer Based Elastomeric Heavy Duty Waterproof Coating

Description

BLUSKY™ FLEXYCOAT AC is acrylic polymer based elastomeric, waterproofing protective coating system. In addition to UV resistance acrylic polymer, **BLUSKY™ FLEXYCOAT AC** is designed with proprietary additives to resist post growth of algae and fungus. The thixotropic nature of the coating helps to apply thick film to get desired film thickness (1 to 1,5mm) with minimum no of coats.

Indicative Characteristics

Appearance of dry film	White, Grey. Other colour may be available on request
Specific Gravity	1.3±0.1
Drying time at 30°C, RH 65%	12 hours
Solid content, % (W/W)	>70
% Elongation at 14 days, ASTM D 412	300 (minimum)
Tensile strength at 14 days, MPa ASTM D 412	2 and 5(with fibre mesh reinforcement)
Hardness Shore A, ASTM D 2240	>45
QUV Resistance, ASTM G 154, 1000 hours	No crack, No color change
Pull off Adhesion at 14 days, ASTM D 541, MPa	>1.5
Coverage (Theoretical)	1.2-1.3kg /mm/m ²
Full Cure, at 30°C, 60% RH	14 days
Fungi Resistance, ASTM G21	Passes test

Domains of Application

- Waterproofing of old as well as new flat / slope concrete roof/ terrace/ podium
- Refurbishment of old concrete roof like brick bat coba, concrete screed old acrylic coating
- Waterproofing / protective coating of metal/ asbestos sheet roof.

The information contained in this technical data sheet is given to the best of our knowledge and the results from extensive testing in order to remain as objective as possible. However, it cannot, in any case be considered as a warranty involving our liability in case of misuse or any different use of our products from the "Application" paragraph of this technical data sheet. Some application tests should be carried out before using the product to ensure that the methods of use and conditions of application of the product are satisfactory. Our technical assistance is at the disposal of the users Consult the latest update of the technical data sheet on our website www.bluskyspl.com

Method of Application

Surface Preparation

Prior to application of **BLUSKY™ FLEXYCOAT AC**, all surfaces must be prepared properly to avoid failure. The surface shall be cleaned to remove all dust, foreign material/loose particles or any deposit of contaminants, which could affect the bond between the original substrate and the **BLUSKY™ FLEXYCOAT AC** system. This can be done by scarifying, grinding, water blasting, sand blasting, acid washing or any other approved method. Rectify depression / honey-comb (if any) in the surface, use **BLUSKY™ FLOWCRETE** mortar (1part **BLUSKY™ FLOWCRETE**, 2part cement, 4 part medium washed sand) and leave it for at least 24 hours before application of **BLUSKY™ FLEXYCOAT AC**.

Treatment of Cracks

If there is any crack up to 2 mm, clean those cracks with vacuum cleaner, to open cracks, pour **BLUSKY™ FLEXYCOAT AC PRIMER** followed by a coat of **BLUSKY™ FLEXYCOAT AC** along the crack line and leave it to dry for overnight.

Application of Primer

Though **BLUSKY™ FLEXYCOAT AC** adheres strongly with most of building materials like cement concrete, mortar, bricks, woods etc., use of **BLUSKY™ FLEXYCOAT AC PRIMER** provide better performance of final coating system. Stir well the Primer and apply it with soft nylon brush or roller over the dry surface. Generally, one coat is sufficient. If the surface is too porous apply two coats of primer. Time gap between two coats should be 2-3 hours.

Application of BLUSKY™ FLEXYCOAT AC

After the application primer coat allow it to reach touch dry for 2- 3 hours. Stir **BLUSKY™ FLEXYCOAT AC** to a homogeneous smooth consistency and apply it horizontally with soft nylon brush, roller or squeeze to thickness of 500-600 microns in single coat. Allow it to dry for approx. 4-5 hours. When the applied coat becomes sufficiently dry (no foot print observed) apply second coat vertically. Two coats are sufficient for general waterproofing (1mm thickness) but for severe conditions, three or more coats are required to achieve desired results.

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Advantages

- Easy application; can be applied by brush, roller and squeegee at site.
- Elastomeric in nature; up to 2mm crack bridging capacity.
- UV Resistance- does not yellowing in sun rays exposure.
- Excellent resistance to carbon dioxide, acid rain, and alkali solution.
- Desired high Tensile strength can be achieved by providing single / multilayer glass fibre cloth.
- Excellent resistance to dirt pick up.
- No VOC (Volatile Organic Compound).

Shelf Life & Storage

12 months from the date of manufacturing when stored in unopened, original sealed and dry condition at a temperature range from +5°C to 40°C.

Packing

20 kg Plastic Bucket

Precautions

- Reinforcement rods and other sharp materials should not be dragged over the **BLUSKY™ FLEXYCOAT AC** membrane, as this can puncture the same. **BLUSKY™ FLEXYCOAT AC** shall always be used WITHOUT dilution.
- Do not apply coating thickness more than 600 microns in one go. For higher coating thickness apply multiple coat.
- There should not be any rain during and after application of final coating for at least 6-8 hours
- 24 Hours pond test shall be carried out after 72 hours of final coating application
- Not suitable for continuous immersion like basements, water tanks/reservoirs and any other liquid storage tanks.

Safety

- Wear hand gloves, safety shoes and safety goggles while using and handling the product.
- In case eyes or mouth are affected wash with plenty of clean water and seek medical treatment immediately.

Before use, refer to the Material Safety Data Sheet. The MSDS is available on www.bluskyscpl.com

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