

BLUSKY™FLOWCRETE 2K XL

Two Component High performances Acrylic PolymerBased Elastomeric Waterproof Coating

Description

BLUSKY™FLOWCRETE2K XL is a two component, high performance, elastomeric, acrylic polymer modified cementitious waterproofing protective coating system in slurry form.

Indicative Characteristics

Color of Pack-A (Liquid)	Milky White
Color of Pack-B (Powder)	Grey
Color of Hardened Coating	Cement like Grey
Workable Time, minutes, 27°C, 70% RH	45 (approx.)
Permeability to water, as per IS 2645	Nil
% Elongation at 7 days, ASTM D 638	200 (minimum)
% Elongation at 14 days, ASTM D 638	150 (minimum)
Tensile Strength at 7 days, N/mm ² ASTM D 638	4(minimum without fibre mesh)
Tensile Strength at 14 days, N/mm ² ASTM D 638	7(minimum with fibre mesh)
Coverage	1.5-1.7kg/mm/m ²
Mix Ratio (Liquid: Powder) by wt.	1:1.4
Static Crack Bridging Capacity	4mm (minimum)
Recommended film Thickness	1-1.5mm
Initial cure for light foot traffic at 65% RH,	12 hours
Full Cure at 65% RH	7 days

Domains of Application

BLUSKY™FLOWCRETE2K XL is used as a waterproofing treatment for large roof, basement rafts, against rising dampness, retaining structures, water bodies, reservoirs, balconies, bathrooms, sunken areas, fountains, dome structures, bridge decks, podium and terraces. Also used as anti-carbonation coating.

The information contained in this technical data sheet is given to the best of our knowledge and the results from extensive testing in order to remain as objective as possible. However, it cannot, in any case be considered as a warranty involving our liability in case of misuse or any different use of our products from the "Application" paragraph of this technical data sheet. Some application tests should be carried out before using the product to ensure that the methods of use and conditions of application of the product are satisfactory. Our technical assistance is at the disposal of the users Consult the latest update of the technical data sheet on our website www.bluskyscpl.com

- Damp patches on walls, to seal joints through which there is possibility of water ingress and in any other area, where a quick solution for waterproofing and damp proofing is required.
- **BLUSKY™FLOWCRETE2K XL** can be reinforced with fibre glass mats

Method of Application Surface Preparation

Prior to application of **BLUSKY™FLOWCRETE2K XL**, all surfaces must be prepared properly to avoid failure. The surfaces shall be cleaned to remove all dust, foreign materials/loose particles or any deposits of contaminants, which could affect the bond between the original substrate and the **BLUSKY™FLOWCRETE2K XL** system. This can be done by scarifying, grinding, water blasting, sand blasting, acid washing or any other approved method. Rectify depression / honey-comb (if any) in the surface, use **BLUSKY™FLOWCRETE** mortar before application of **BLUSKY™FLOWCRETE2K XL**.

Mixing

BLUSKY™FLOWCRETE2K XL LIQUID PART (polymer) is mixed with **POWDER PART** in the ratio of 1:1.4 by weight with a help of low speed (300-400 rpm) paddle mixer. The mix has to be stirred thoroughly, until a lump-free smooth slurry is obtained. Stand for 4-5 minutes after mixing to release air from the mix.

Application

All concrete surfaces (flat and vertical /inclined) shall be thoroughly pre-wetted to saturated surface dry condition; at the same time there should not be any standing water on the surface or it should not be too wet prior to application of **BLUSKY™FLOWCRETE2K XL** system. Remix the content again with a spatula and start application by brush, roller or any other suitable tools on prepared surface.

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Minimum two coats are recommended. More number of coats can be provided depending on job requirements. First coat should be allowed to air dry for 5-6 hours. Where more tensile strength is required **BLUSKY™FLOWCRETE2K XL** coating should be reinforced with non-woven fibre glass cloth.

Curing

After application of **BLUSKY™FLOWCRETE2K XL**, initial air-drying shall be done for 3-6 hours. During this period, no water should be used for curing. If there is a chance of rain or hot (temperature above 40°C), windy atmospheric conditions within this period, protect the coating by covering with waterproof plastic sheet. After a maximum period of 6-8 hours after the final application, moist curing shall be done for the next 2-3days, either by spraying water or by using wet burlap. During this period, the **BLUSKY™FLOWCRETE2K XL** coating at no point of time should be left completely dry or submerged in water. After the moist curing the **BLUSKY™FLOWCRETE2K XL** coating shall be allowed to air dry for 3 days before submersion in water.

Advantages

- Resistant to UV (Ultra - Violet) rays
- Develops excellent bond with most of the building materials.
- Prevents peeling and blistering
- Arrests salt petre and prevent penetration of salts into concrete and mortar.
- Unaffected by chemical attacks ranging from mild acids and strong alkalis.
- Highly durable in continuous wet service condition.
- One time application, properties improve with age.
- Versatile product – can be used for waterproofing, bonding agent for old concrete to new concrete and repair mortar.

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Shelf Life & Storage

12 months from the date of manufacturing when stored in un-opened, original sealed and dry condition at a temperature range from +5°C to 40°C

Packing

15 kg kit

Precautions

- Reinforcement rods and other sharp materials should not be dragged over the **BLUSKY™FLOWCRETE2K XL** membrane, as this can puncture the same.
- **BLUSKY™FLOWCRETE2K XL** shall always be used in combination of Pack A and Pack B in recommended ratio for the indented purpose as mentioned above.

Safety

- Wear hand gloves, safety shoes and safety goggles while using and handling the product.
- In case eyes or mouth are affected wash with plenty of clean water and seek medical treatment immediately.

Before use, refer to the Material Safety Data Sheet. The MSDS is available on www.bluskyscpl.com



07/01/2022